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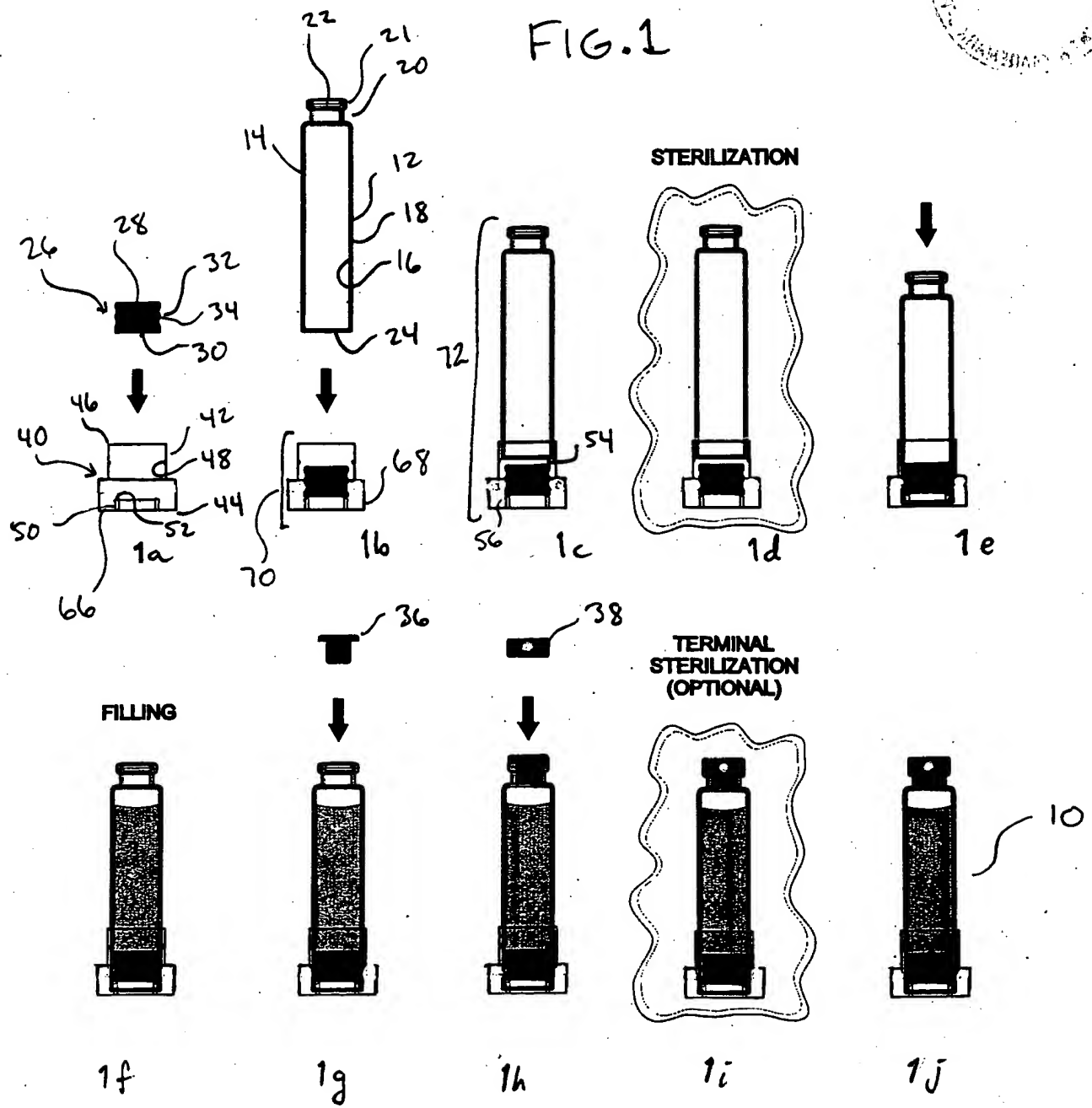
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FIG. 1



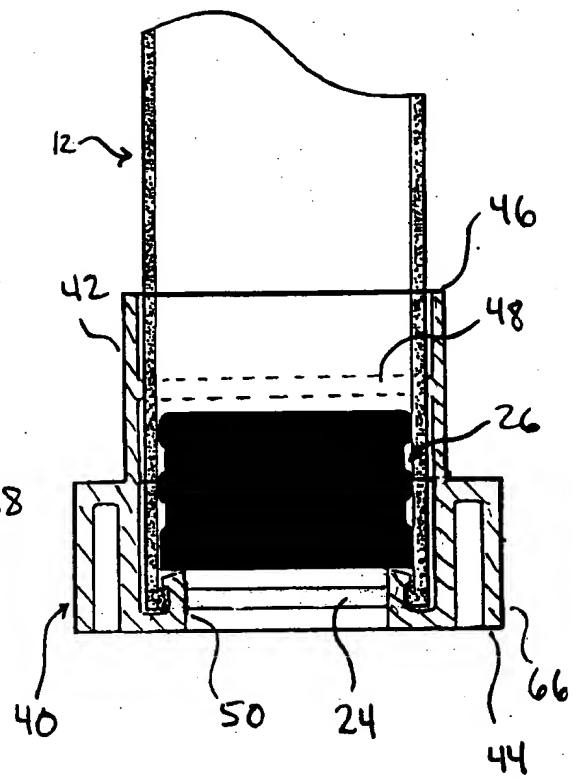
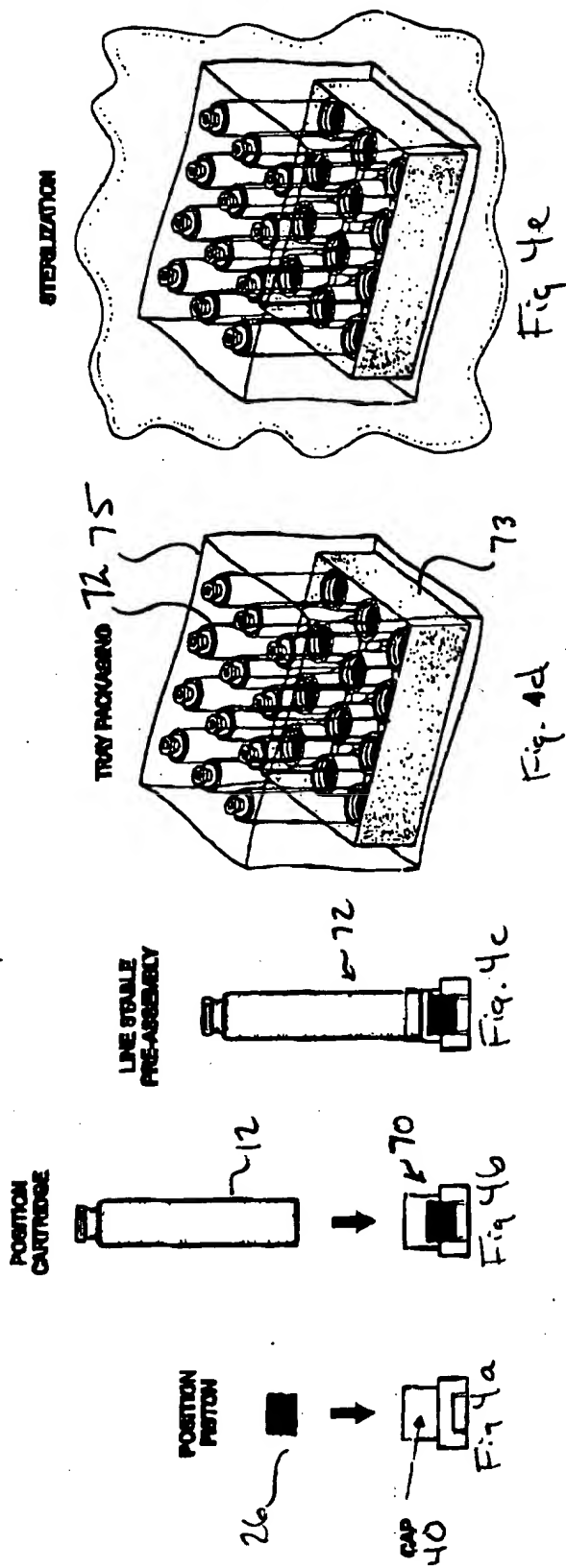
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FIG. 4



INJECTION

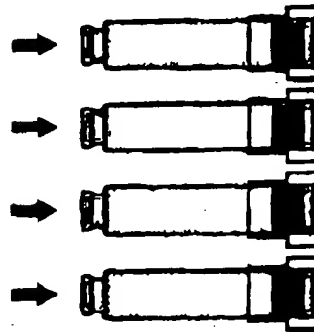


Fig. 4f

FILLING



Fig. 4g

STOPPING



Fig. 4h

CAPPING



Fig. 4i

TERMINAL
STERILIZATION
(OPTIONAL)

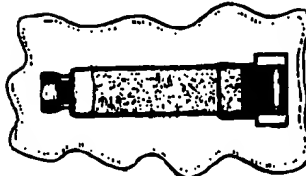


Fig. 4j

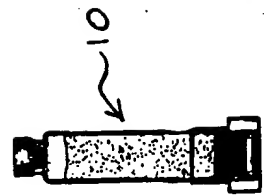
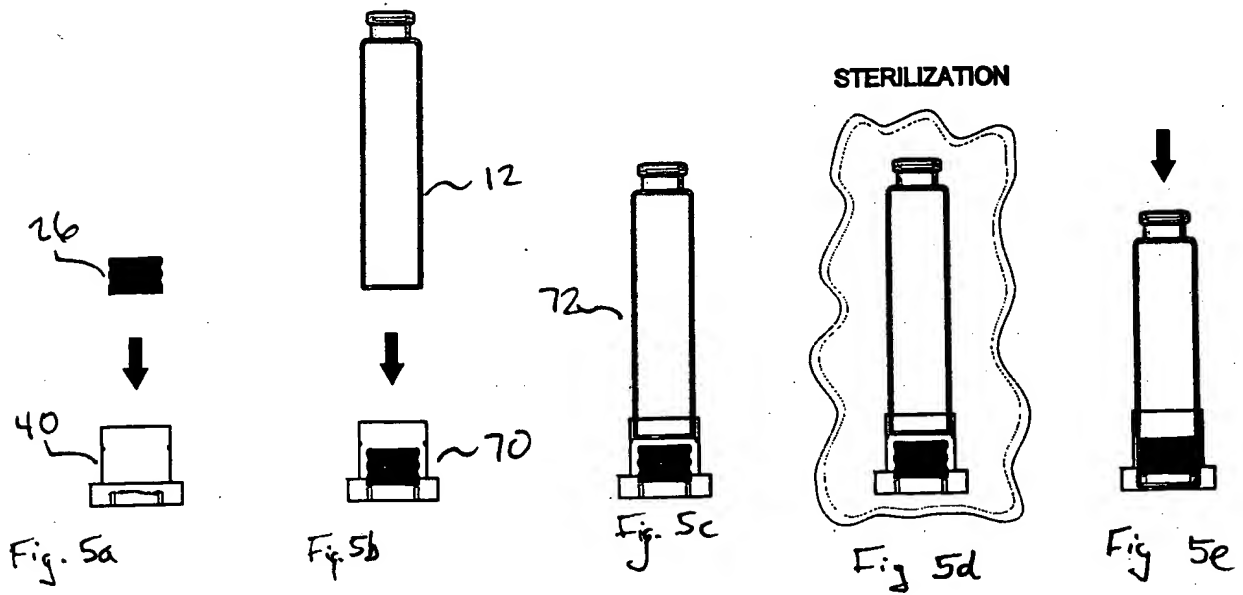


Fig. 4k

FIG. 5



POWDER FILLING

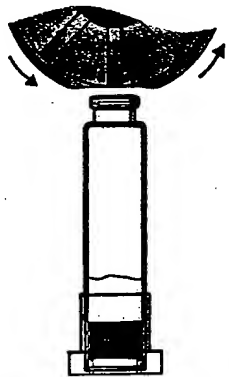


Fig. 5f

~36



Fig. 5g

~38



Fig. 5h



Fig. 5i

FIG. 6

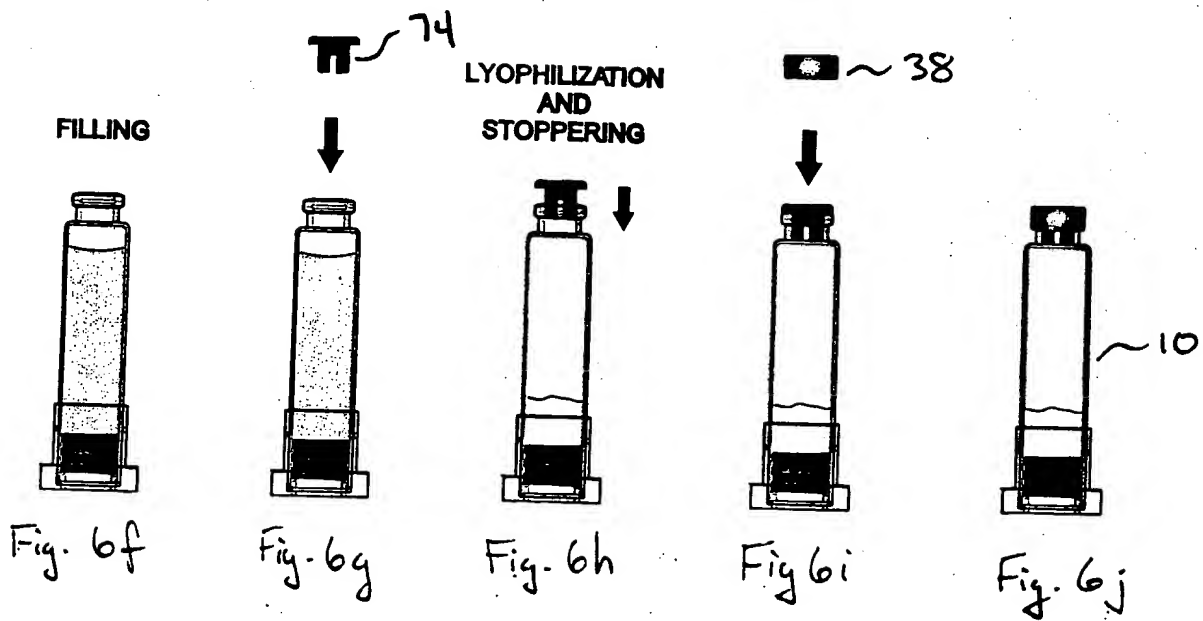
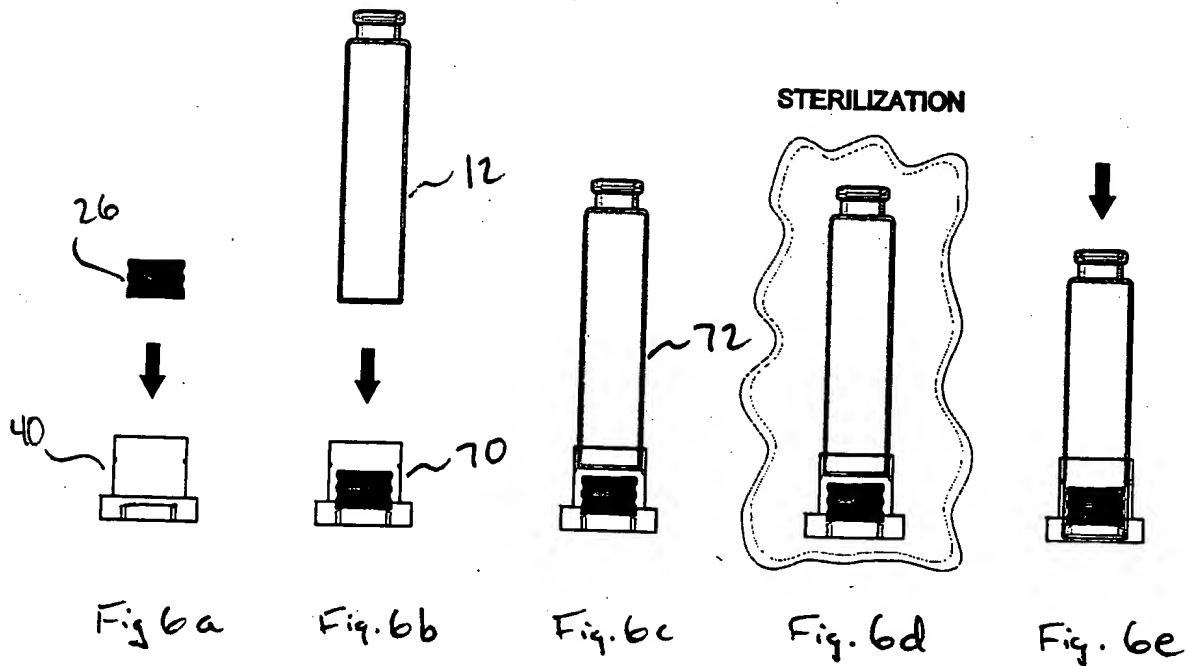


Fig. 7

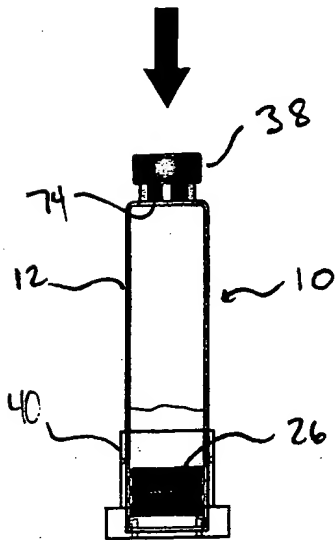
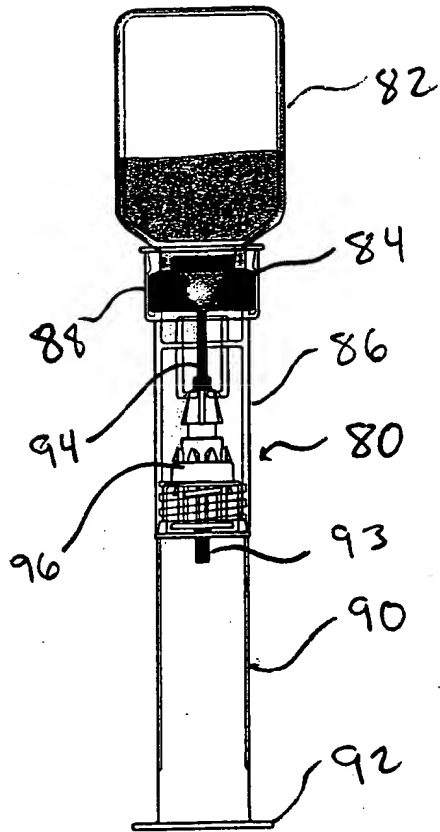


Fig 7a

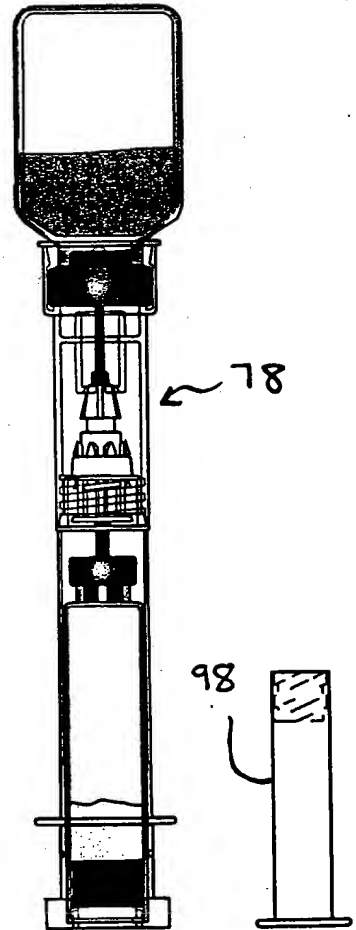


Fig. 7b

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FIG. 9

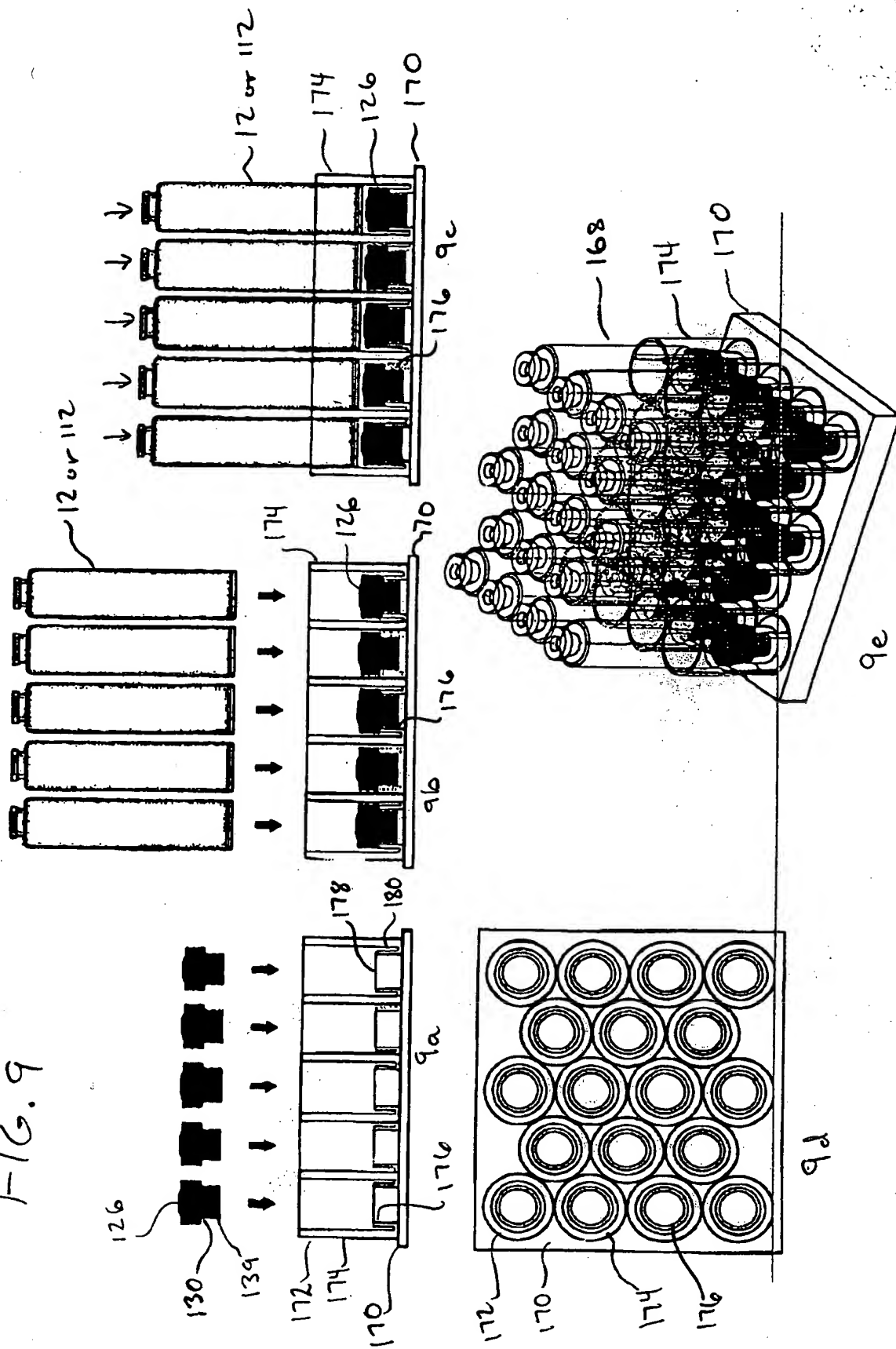


FIG. 10

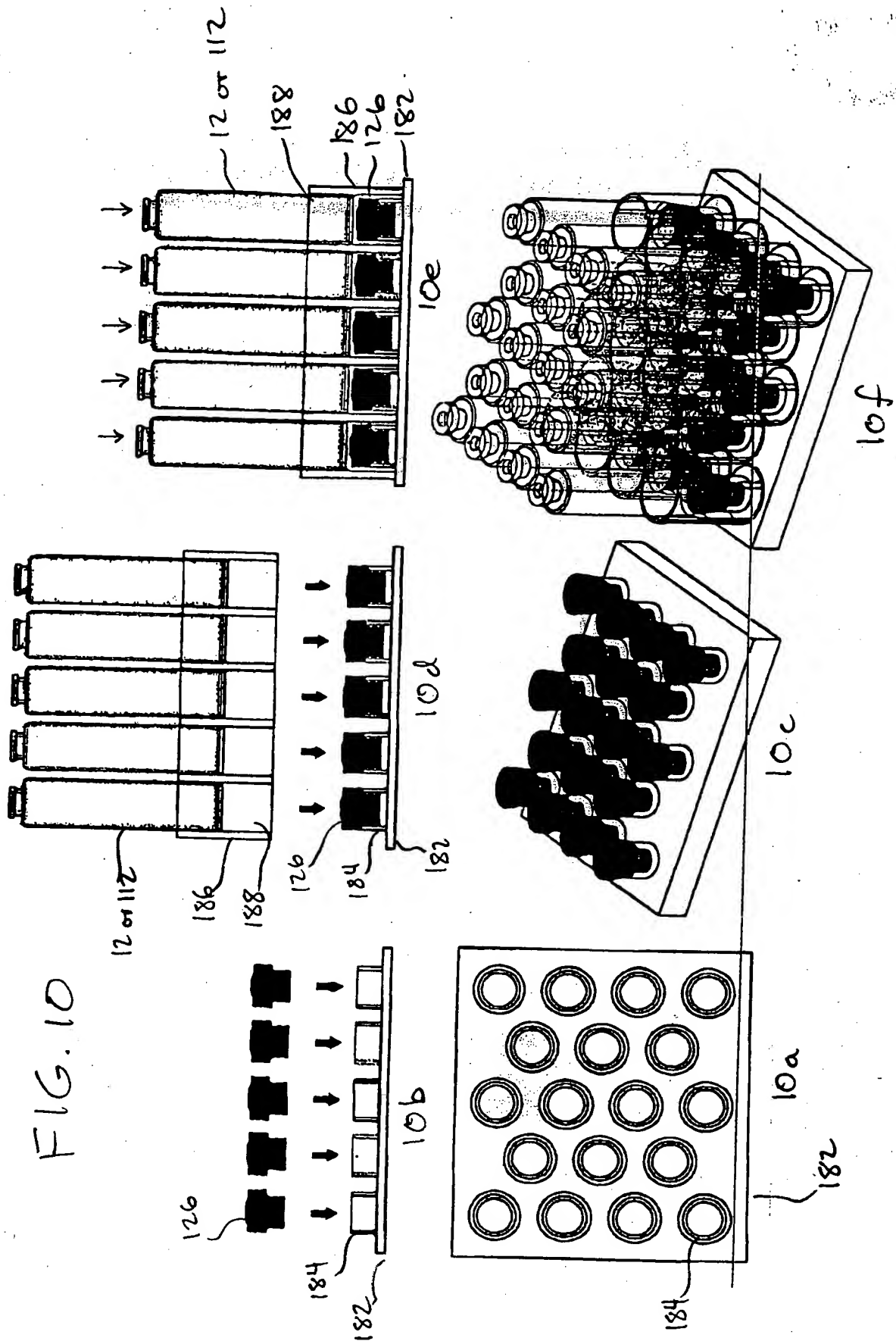
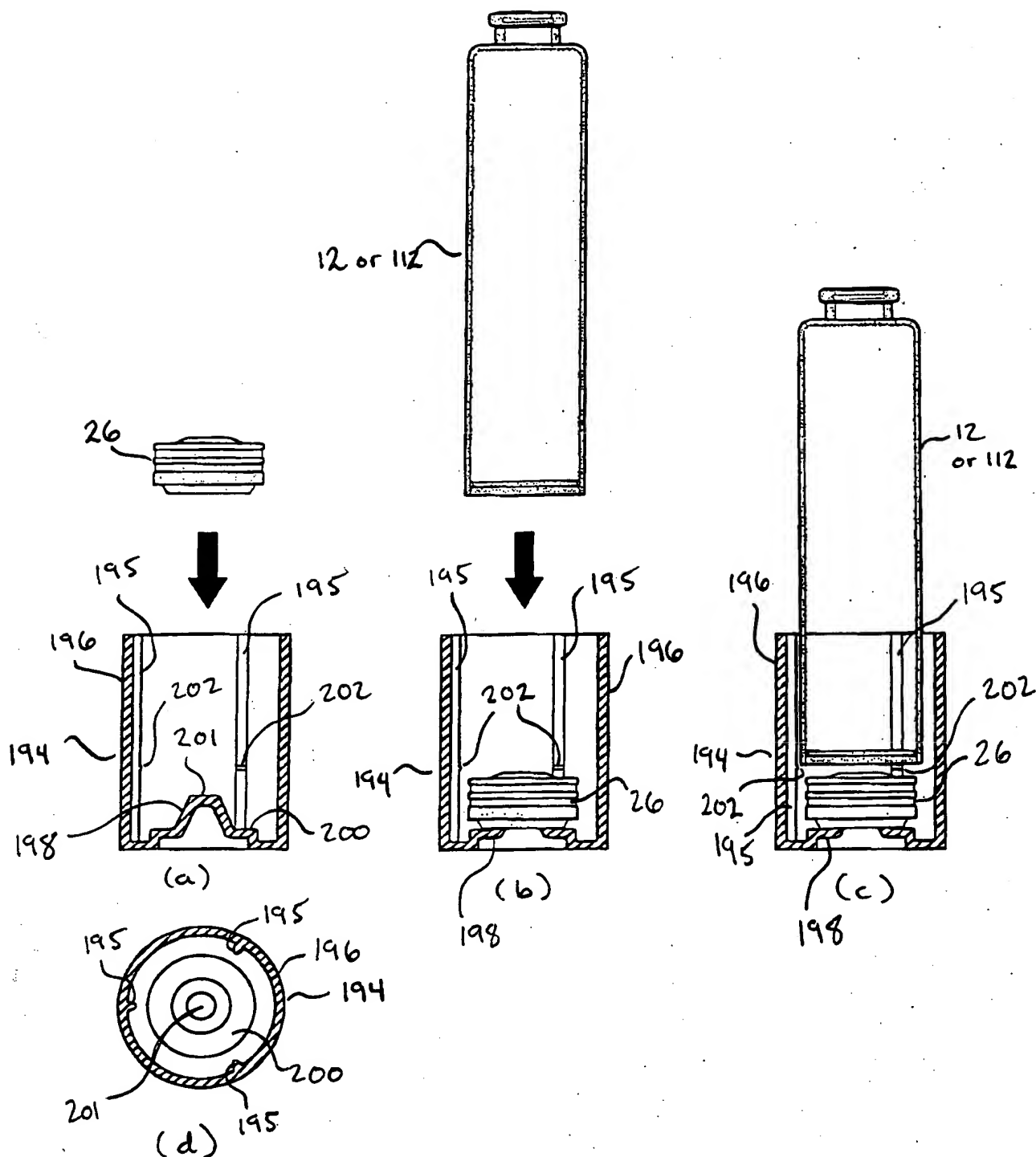


FIG. 11



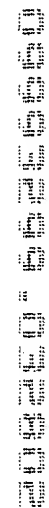


FIG. 13

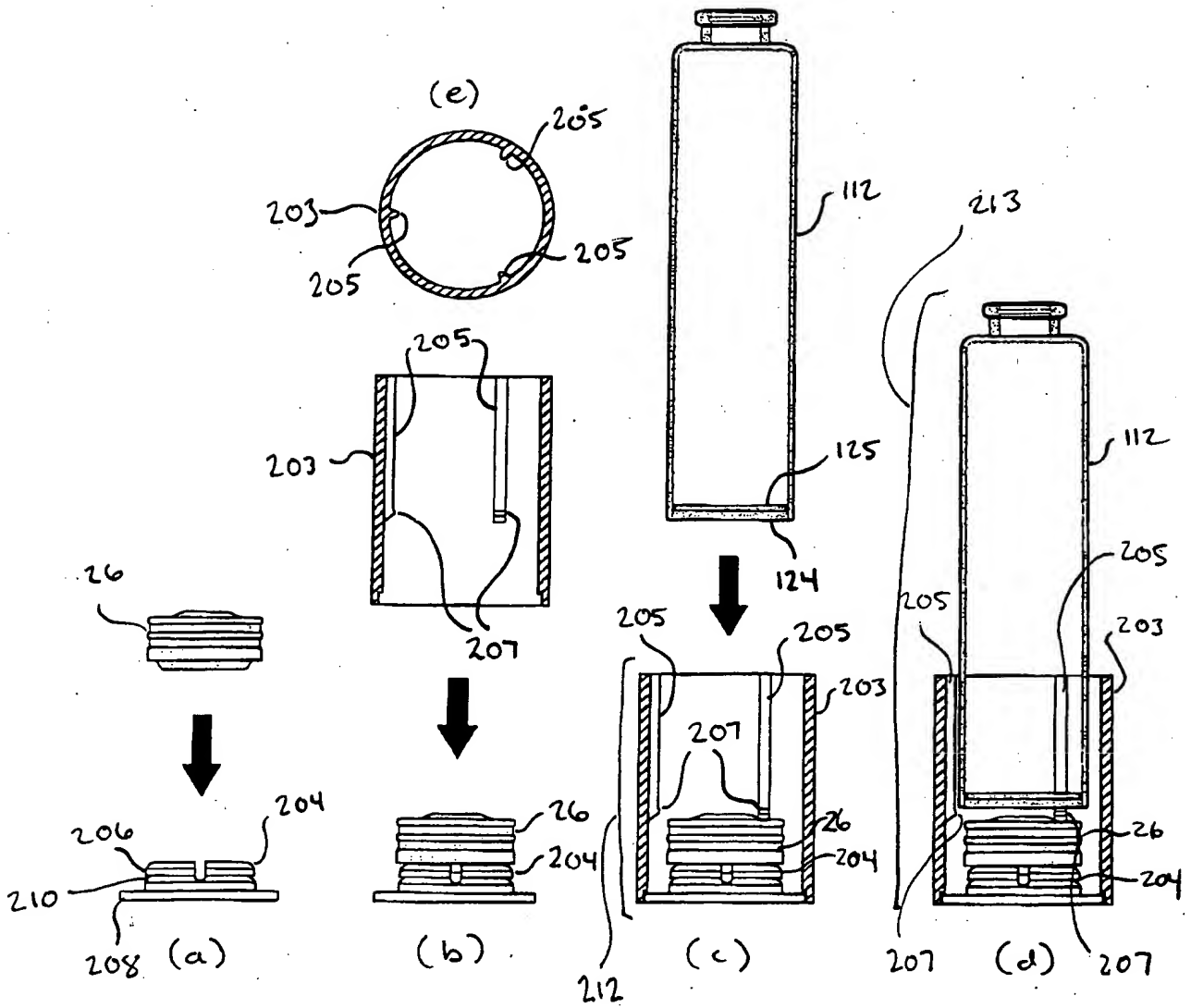


FIG. 14

